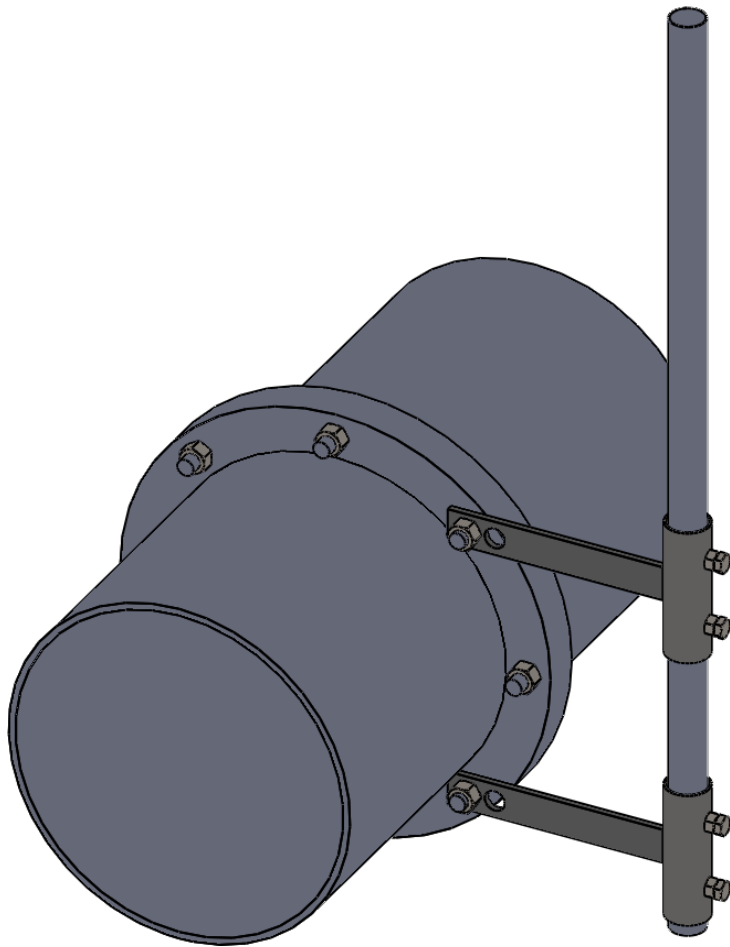
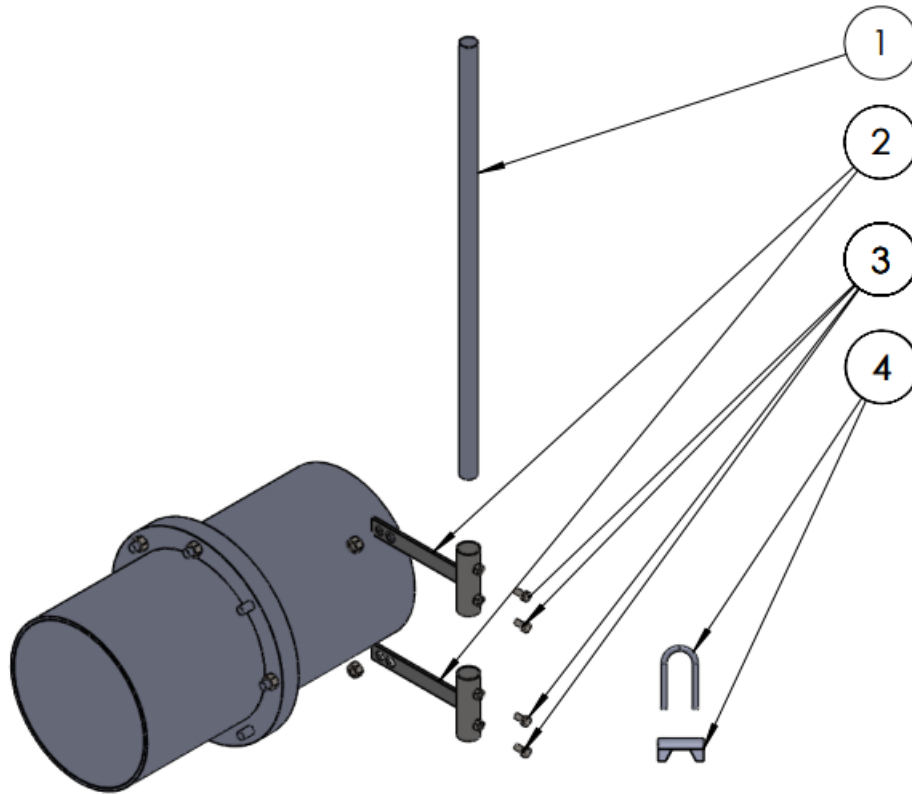


IRRICONTROL
ASSEMBLY INSTRUCTIONS
Pivot Center



Picture 1: Demonstration of the pivot's center support in the piping

Pivot's Center Support



ITEM NUMBER	DESCRIPTION	QUANTITY
1	Tube	1
2	Pivot's Center Support	2
3	Hex Screw M8 x 15mm	4
4	U Clamps Set	2
5	D Clamps Set	2

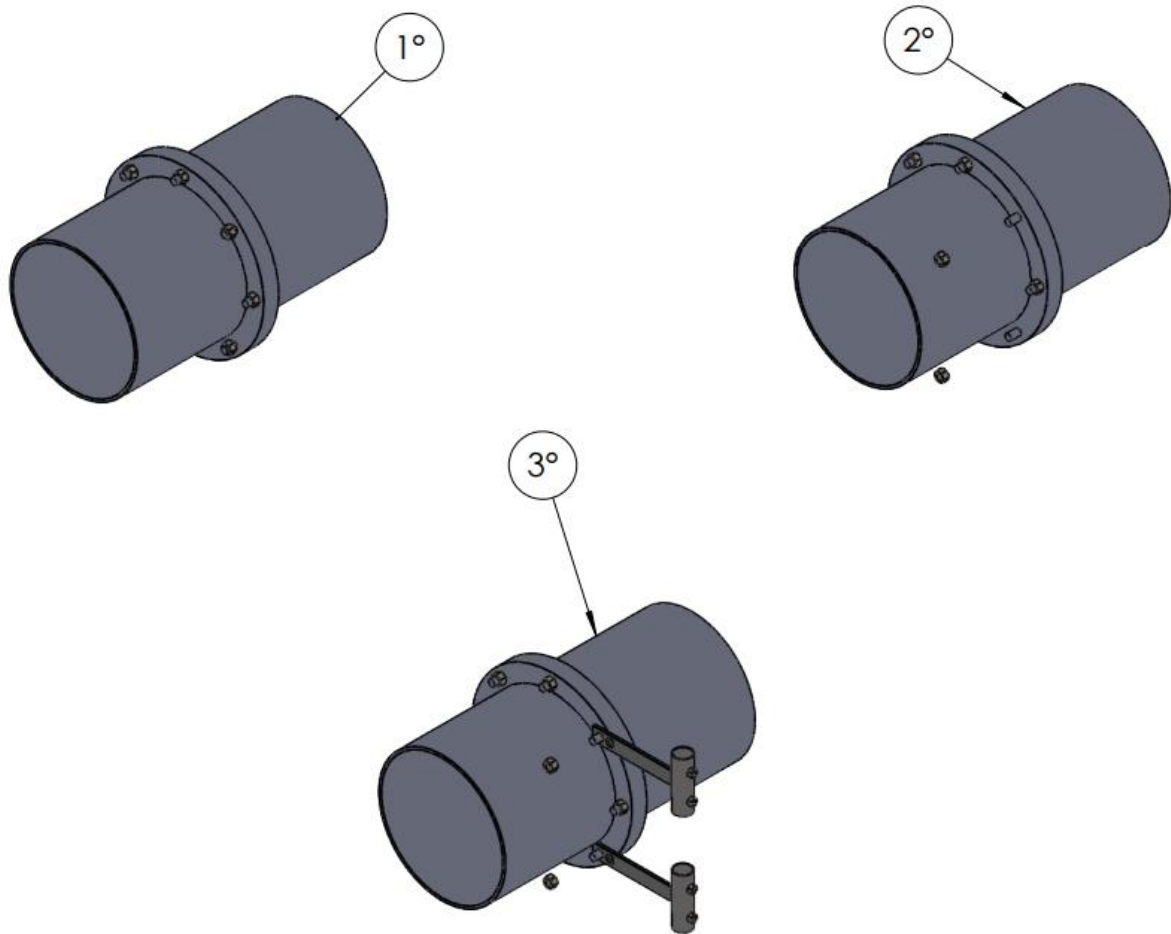
Note: When the equipment is a solar repeater, 3 U type clamps and 2 D type clamps must come with the order.

The D type clamps are only included when the equipment has the small china box.

1

At the junction where the support is going to be installed, remove the nuts from the screws and fit the support.

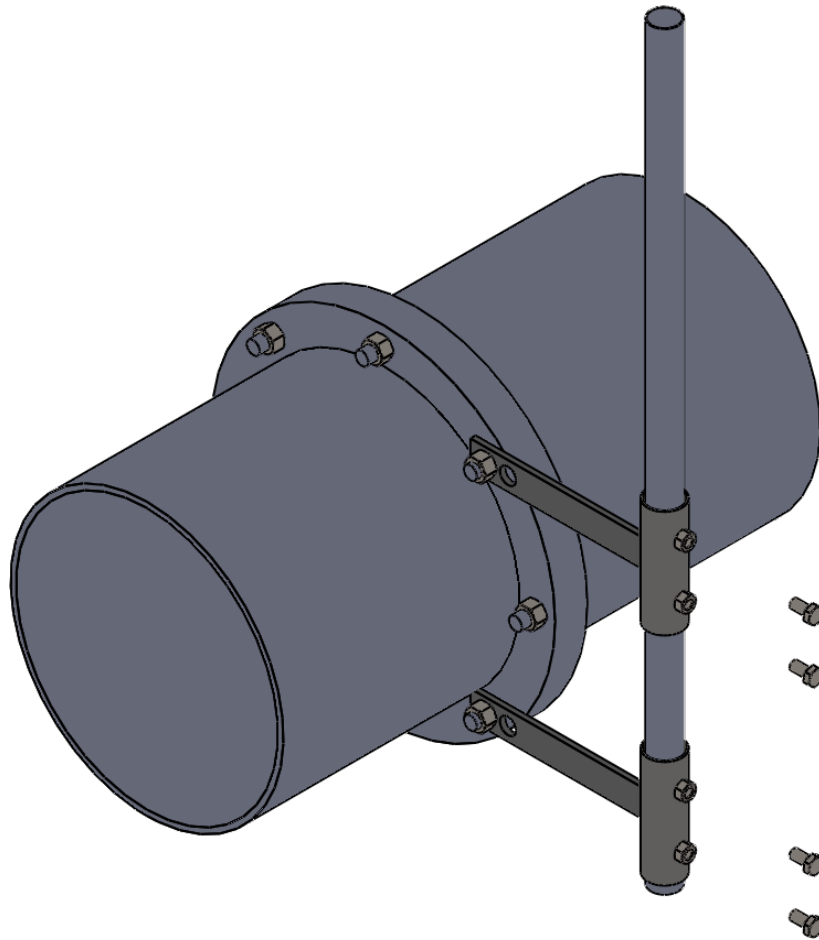
Note: The support rod has 2 holes of different diameters, which is for the adaptation of the pivot that is going to be installed. Depending on which type of pivot, one of the two holes will be used.



Picture 2: 1st step demonstration

2

After fitting the rod to the pivot, it is necessary to fit the piping and secure it with the hex screws.



Picture 3: 2nd step demonstration